



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6521A00138-W142AH-

3T

Job Sheet 200729



Part No: RBW6521A00138-W142AH-3T **Job Qty:** 1 pcs

Part Name: Nut Torque Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6521A00138-W142AH-3T Rev. 5 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/4/19		0.00	0.50	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	11/4/19		0.00	0.00	QC 5 - 10		DAS 61 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/4/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S219460

Part: RBW6521A00138-W142AH-3T
Job No: 200729
Serial No/Batch: S219460

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/03/19

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GA106

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
49 90278A411	Shsb M10 X 1.25 X 8 Ss (Mcmaster)	2 Ea (2 ea)	100-Small Fab - 1	S 201234
45 91290A418	Metric Class 12.9 Socket Head Cap Screw Alloy Stl, M8 Thread, 16Mm Length, 1.25Mm Pitch (Mcmas)	1 Ea (1 ea)	100-Small Fab - 1	S 201169
60 92140A116	Fender Washer 5/16 Id X 1 1/4 Od (Mcmaster)	1 Ea (1 ea)	100-Small Fab - 1	S 201228
50 92290A230	Shcs M5 X .8 X 14Mm Steel	12 Ea (12 ea)	100-Small Fab - 1	S 201150
58 9637K18	Spring 1 1/32 Id X .104 Wire X 2 (Mcmaster)	1 Ea (1 ea)	100-Small Fab - 1	S 201114
40 98029A038	Flat Washer 1" Id X 2" Od Steel (Mcmaster)	1 Ea (1 ea)	100-Small Fab - 1	S 201208
106 RBW6521A00138-W142AH-3T-1	Spline	1 pcs (1 ea)	100-Small Fab - 1	S 127913
138A RBW6521A00138-W142AH-3T-11	Wrench	1 pcs (1 ea)	100-Small Fab - 1	S 207385
106 RBW6521A00138-W142AH-3T-13	Base	1 pcs (1 ea)	100-Small Fab - 1	S 209934
RBW6521A00138-W142AH-3T-3	Top Brace	1 pcs (1 ea)	100-Small Fab - 1	S 204894
RBW6521A00138-W142AH-3T-5	Side Brace	2 pcs (2 ea)	100-Small Fab - 1	S 202605
RBW6521A00138-W142AH-3T-7	Adjuster	1 pcs (1 ea)	100-Small Fab - 1	S 206431
RBW6521A00138-W142AH-3T-9	Spanner Socket	1 pcs (1 ea)	100-Small Fab - 1	S 206561

Job Allocations

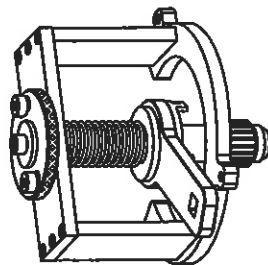
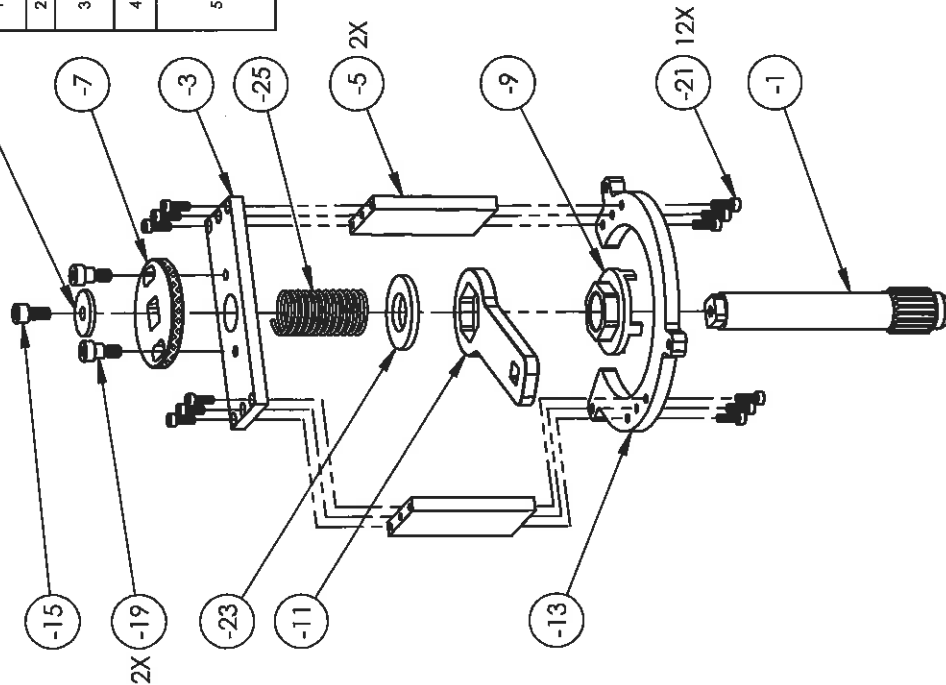
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90278A411	2	2	0
	91290A418	1	50	0
	92140A116	1	10	0
	92290A230	12	25	0
	9637K18	1	5	0
	98029A038	1	5	0
	RBW6521A00138-W142AH-3T-1	1	3	0
	RBW6521A00138-W142AH-3T-11	1	4	0
	RBW6521A00138-W142AH-3T-13	1	4	0
	RBW6521A00138-W142AH-3T-3	1	4	0
	RBW6521A00138-W142AH-3T-5	2	4	0
	RBW6521A00138-W142AH-3T-7	1	4	0
	RBW6521A00138-W142AH-3T-9	1	5	0

Part Specifications

Specifications could not be found.

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NOTES:
1. PART OF KIT RBW6505G00331-3T.
2. REF. AGUSTA T/N: 3T6521A00138-W142AH.

DART
AEROSPACE

NUT TORQUE TOOL

ASSY QTY	ASSY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPINE	4140/4142		2
			-3	1	TOP BRACE	1018/1020 CR		3
			-5	2	SIDE BRACE	1018/1020 CR		4
			-7	1	ADJUSTER	1018/1020 CR		5
			-9	1	SPANNER SOCKET	4140/4142		6
			-11	1	WRENCH	4140/4142		7
			-13	1	BASE	A36/1018/1020 HR		8
		B/O	-15	1	SOCKET HEAD CAP SCREW	STEEL	M8X1.25 X 16mm (MCMMASTER-CARR #91290A418)	1
		B/O	-17	1	FENDER WASHER	STEEL	Q5/16 I.D. X Ø1-1/4 O.D. (MCMMASTER-CARR #92140A116)	1
		B/O	-19	2	SOCKET HEAD SHOULDER BOLT	S.S.	M8X1.25 X 8mm (MCMMASTER-CARR #90278A411)	1
		B/O	-21	12	SOCKET HEAD CAP SCREW	S.S.	M5X0.8 X 14mm (MCMMASTER-CARR #92290A230)	1
		B/O	-23	1	FLAT WASHER	STEEL	Ø1 I.D. X Ø2 O.D. (MCMMASTER-CARR #98029A038)	1
		B/O	-25	1	COMPRESSION SPRING	STEEL	Ø1-7/32 X Ø.091 WIRE X 2 (MCMMASTER-CARR #9637K18)	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS ± 1/8
ANGLES ± 5°
SURFACES ± 125/

1. BREAK ALL SHARP EDGES
2. DIMENSIONS TO CENTER OF HOLE
3. INTERPRET DIM AND TOL. PER
ASME Y14.5M-2009

USED ON MODEL
AW139



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: _____